



D1: _____ TOL: _____

D2: _____ TOL: _____

L1: _____

L2: _____

L3 (CHAMFER LENGTH): _____

A (CHAMFER ANGLE): _____

NO. FLUTES: _____

SPIRAL (RH/LH/STR): _____

CUT (RH/LH): _____

HELIX ANGLE: _____

END CUT STYLE: _____

COATING: _____

MAT'L BEING CUT: _____



Superior Tool Service, Inc.

*Industrial Tool & Cutter Grinding
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REVISIONS

NO.	DATE	DESCRIPTION	BY